



WELDMARK®

185G

The WELDMARK WEM 185G is a 6000-Watt (6600-Watt Peak) generator and DC only stick welder with an exceptionally smooth stick welding performance. It is intended for use for welding steel, stainless steel, cast iron and hard surfacing using electrodes from 1/16 inch to 5/32 inch.

It is powered by one of the best engines in the business. The Kohler CH440 provides 14 HP of power to supply the 185 Amp DC welding output and auxiliary power up to 6000 watts through the 120V Duplex Receptacles and the 240V Twist Lock Receptacle.

	ITEM	DESCRIPTION
Generator Specifications	Output Frequency	60 HZ
	Output Voltage	120V AC / 240V AC
	Output Range	25A / 40A
	Peak Output	6600 Watts
	Rated Output	6000 Watts
	Output Phase	Single Phase
	Operational Time	8 hours
Welder Specifications	No Load Voltage	75V DC
	Output Range	60 to 185 Amp DC
	Duty Cycle	30% @ 150 Amp DC
	Electrode Diameters	1/16 inch to 5/32 inch
Engine Specifications	Engine Model	Kohler CH440
	Cooling Method	Air Cooled
	Type	4 stroke
	CC	429
	Horsepower	14 HP
	RPM	3600
	Fuel Type	Gasoline
	Start Type	Re-Coil
	Fuel Capacity	5 gallons
	Entire Unit	Dimensions
Weight		230 lbs.

